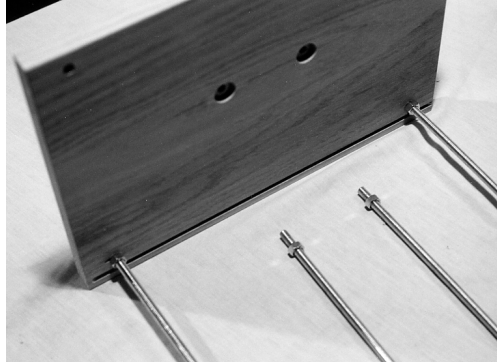


Assembly Manual

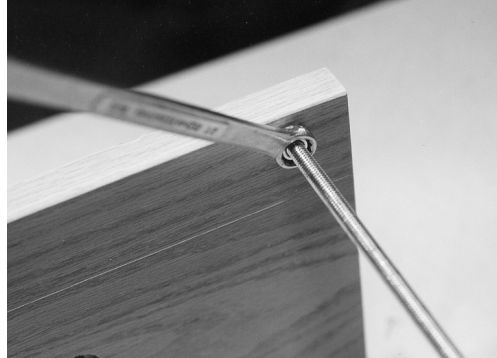
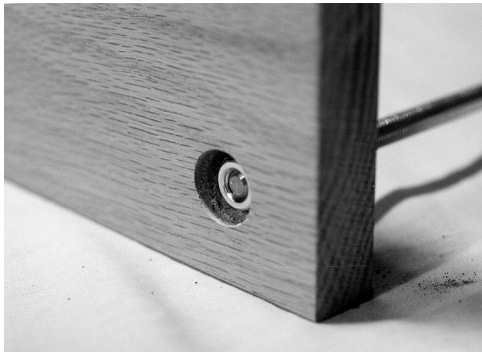
File Drawer Assembly

Note: Small Drawer, Large Drawer and File Drawer assemble the same way. Large Drawer & Small Drawer use (2) Tie Rods and have no Drawer Pull.



Locate File Drawer parts:

- (2) Slides: 1 1/4" X 1 3/8" X 24 7/16"
- (1) Front: 13/16" X 10 3/16" X 14 1/2"
- (1) Back: 13/16" X 10 3/16" X 14 1/2"
- (2) Sides: 13/16 X 10 3/16" X 22"
- (1) Drawer Pull:
- (10t) Screws, Washers, Nuts
- (4) 3/4" Wood Plugs
- (4) Tie Rods: 1/4" X 23 1/4"
- (1) Drawer Bottom: 1/4" Plywood



Thread (4) 1/4" Nuts onto ends of (4) Tie Rods about 1/2". **Do not** use any of the (4) Flanged Nuts for this step.

Thread ends of (4) Tie Rods with Nuts into Threaded Bushings in Drawer Front as shown. Drawer Front and Drawer Back are similar, except Drawer Back has 2 notches, and does not have any Threaded Bushings.

Tighten 1/4" Nuts to anchor Tie Rods into the Drawer Front.

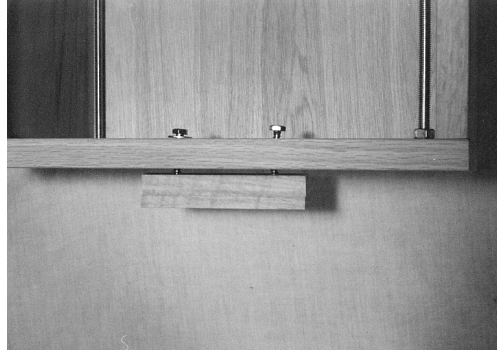
Stand Drawer Front / Tie Rod assembly up.



Drop Drawer Sides and Drawer Bottom into place. Make Sure Drawer Bottom fits into grooves in Drawer Sides and Drawer Front.

Drop Drawer Back onto Tie Rods and secure with (4) 1/4" Flanged Nuts

Place Drawer on its side. Loosen Tie Rods and apply pressure to inside of Drawer side to straighten Drawer up. Repeat for other side. Tighten Nuts.



Install Drawer Pull with 1 1/2" Screws with 1 washer each.

Large Drawer & File Drawer: Install (2) Slides onto underside of Desk Rails using 2" Screws with (1) Washer for each screw.
Small Drawer: Install (2) Slides into underside of Monitor Shelf using 1 1/2" Screws with (1) Washer for each Screw.

Wax slide contact area.